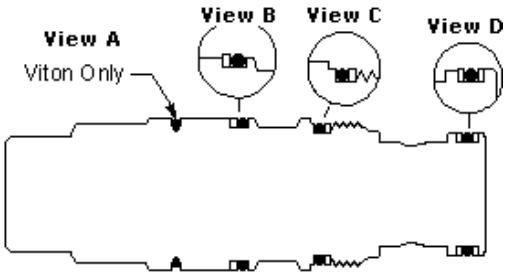
MODEL
990119007

Series 4 - T-19A cavity, buna-N, cartridge seal kit
SERIES 4 / CAVITY: T-19A

sunhydraulics.com/model/990119007



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

CARTRIDGE INSTALLATION DATA

Series	4
Cartridge Thread	M48
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Cavity	T-19A
Model Weight	0.01 kg.

NOTES

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.

INCLUDED COMPONENTS

Part	Description	Quantity	View
500-001-127	O-Ring	1	D
500-001-134	O-Ring	1	B
500-002-131	O-Ring	1	C
500-101-030	O-Ring	1	A
515-002-127	Backup Ring	2	D
515-002-131	Backup Ring	1	C
515-002-134	Backup Ring	1	B
999-019-132	Literature	1	

USED WITH

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TECHNICAL FEATURES

- The shelf life for this cartridge seal kit is ten years from date of purchase. This date will be printed on the kit packaging.

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