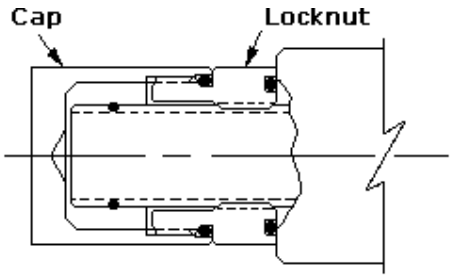
MODEL
990999018

Cap with sealed adjustment control kit, R control

sunhydraulics.com/model/990999018



This control kit includes a removable sealed cap for protecting the adjustment screw. It is like the R Control but without the lockwire.

TECHNICAL DATA

Seal Material	Viton
For Cartridge Models	For Models with L, J, M, Q, & R Control (excluding counterbalance & Series 0)
Material	Stainless Steel
Locknut Hex Size	16 mm
Model Weight	0.03 kg.

NOTES

- Release pressure within the valve.
- Set valve to minimum adjustment.
- Remove original wire stop ring (where applicable) and locknut.
- With face seal in groove, thread locknut onto adjust screw until it bottoms out on hex body.
- Adjust valve to desired setting and install wire stop ring (where applicable).
- Install cap onto locknut, ensuring second locknut seal is in groove below thread. Tighten to 108 lbf in. (12 Nm).

INCLUDED COMPONENTS

Part	Description	Quantity
350-045-A00	Locknut	1
375-037-A00	Cap	1
400-001-A05	Stop Ring	1
500-151-479	O-Ring	2

TECHNICAL FEATURES

- Shelf life for Viton seals is 20 years from package date. Package date is printed on packaging material.

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