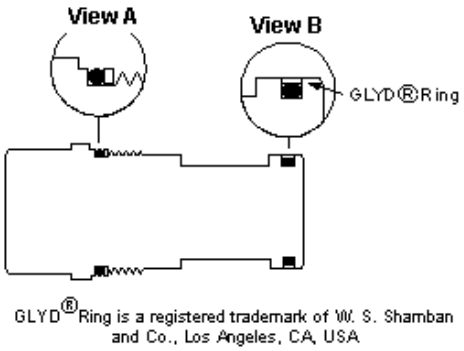


Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

CARTRIDGE INSTALLATION DATA

Series	2
Installation Torque	61 - 68 Nm
Cartridge Thread	1"-14 UNS
Valve Hex Size	28,6 mm
Cavity	T-3A
Model Weight	0.00 kg.

NOTES

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- After installing the GLYD® Ring, size it to restore original shape and to prevent damage during cartridge installation.
- When installing cartridge - be sure to torque to recommended value.
- GLYD® Ring is a registered trademark of W. S. Shamban and Co., Los Angeles, CA, USA

INCLUDED COMPONENTS

Part	Description	Quantity	View
500-001-017	O-Ring	1	B
500-202-020	O-Ring	1	A
530-102-018	Glyd Ring	1	B
540-002-020	Backup Ring	1	A

USED WITH

RDFA RDFA3 RDFT RPGS RPGS8 RPGT

TECHNICAL FEATURES

- The shelf life for this cartridge seal kit is ten years from date of purchase. This date will be printed on the kit packaging.
- Polyurethane seals have a higher tensile strength, are more abrasion/extrusion resistant, and are well suited for high cycle and high pressure applications.

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