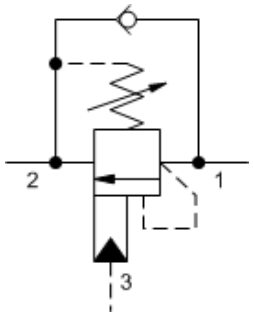
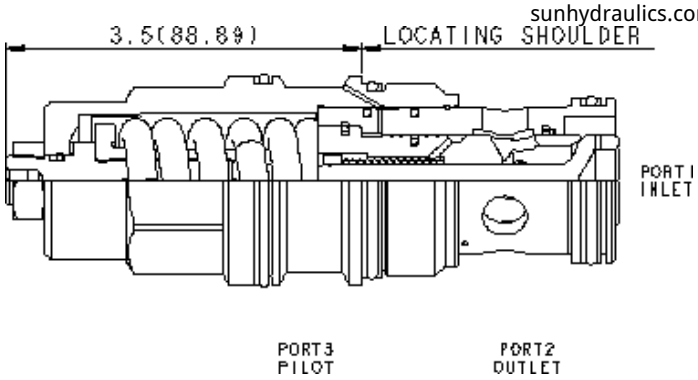
MODEL
CBIA

3:1 pilot ratio, standard capacity counterbalance valve
SERIES 4 / CAPACITY: 480 L/min. / CAVITY: T-19A

sunhydraulics.com/model/CBIA



3-Port Non-vented



CONFIGURATION

L	Control	Standard Screw Adjustment
H	Functional Setting Range	1000 - 4000 psi w/25 psi Check (70 - 280 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting
N	Seal Material	Buna-N
(none)	Material/Coating	

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over-center valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Pilot Ratio	3:1
Maximum Recommended Load Pressure at Maximum Setting	215 bar
Maximum Setting	280 bar
Factory Pressure Settings Established at	30 cc/min.
Maximum Valve Leakage at Reseat	0,3 cc/min.
Adjustment - No. of CCW Turns from Min. to Max. Setting	3.75
Operating Characteristic	Standard
Reseat	>85% of setting
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Adjustment Screw Internal Hex Size	5,5 mm
Locknut Hex Size	19,1 mm
Locknut Torque	35 - 40 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.36 kg.

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CONFIGURATION OPTIONS

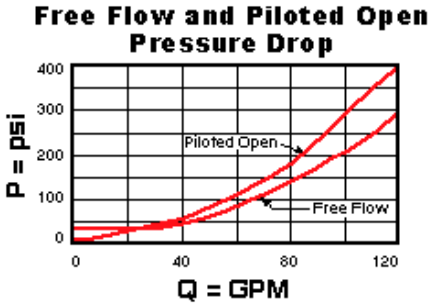
Model Code Example: CBIALHN

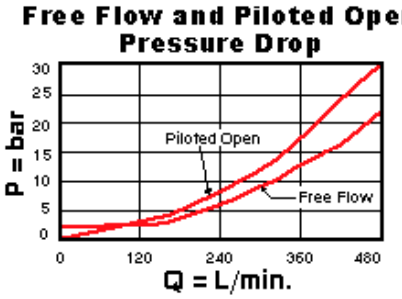
CONTROL (L)	FUNCTIONAL SETTING RANGE (H)	SEAL MATERIAL (N)	MATERIAL/COATING
L Standard Screw Adjustment	**H** 1000 - 4000 psi w/25 psi Check (70 - 280 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting	**N** Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set	**A** 1000 - 4000 psi w/4 psi Check (70 - 280 bar w/ 0,3 bar Check), 3000 psi (210 bar) Standard Setting	**E** EPDM	**/AP** Stainless Steel, Passivated
	B 400 - 1500 psi w/4 psi Check (28 - 105 bar w/ 0,3 bar Check), 1000 psi (70 bar) Standard Setting	**V** Viton	**/LH** Mild Steel, Zinc-Nickel
	I 400 - 1500 psi w/25 psi Check (28 - 105 bar w/ 1,7 bar Check), 1000 psi (70 bar) Standard Setting		

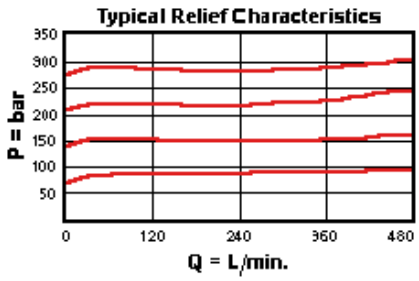
TECHNICAL FEATURES

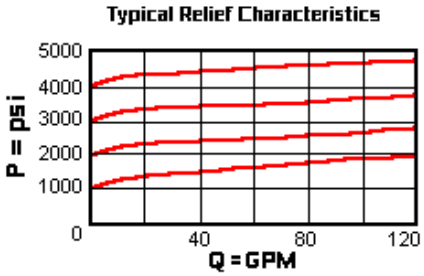
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve has positive seals between all ports.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES









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