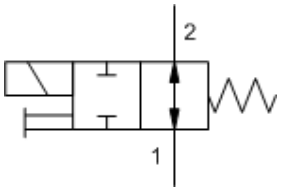
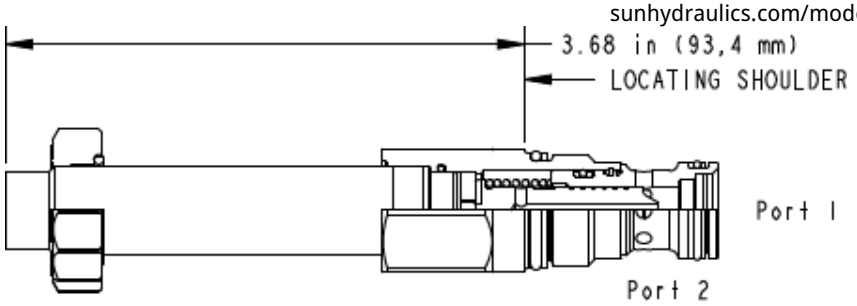
MODEL
DLDF

2-way, solenoid-operated directional spool valve (740 Series)
SERIES 1 / CAPACITY: 45 L/min. / CAVITY: T-13A

sunhydraulics.com/model/DLDF



M-Control, H-Spool



CONFIGURATION

M	Control	Manual Override
H	Spool Configuration	Normally Open
N	Seal Material	Buna-N
(none)	Coil	No coil

This solenoid-operated 2-way, 2-position cartridge is a direct-acting, balanced spool directional valve. The valve is available in either a normally open or normally closed configuration and is designed to be used with 740 and 747 Series coils.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-13A
Series	1
Capacity	45 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@210 bar
Manual Override Force Requirement	33 N/100 bar @ Port 1
Manual Override Stroke	2,5 mm
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Solenoid Tube Diameter	16 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990413007
Seal kit - Cartridge	Viton: 990413006
Model Weight	0.24 kg.

NOTES

Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.

CONFIGURATION OPTIONS

Model Code Example: DLDFMHN

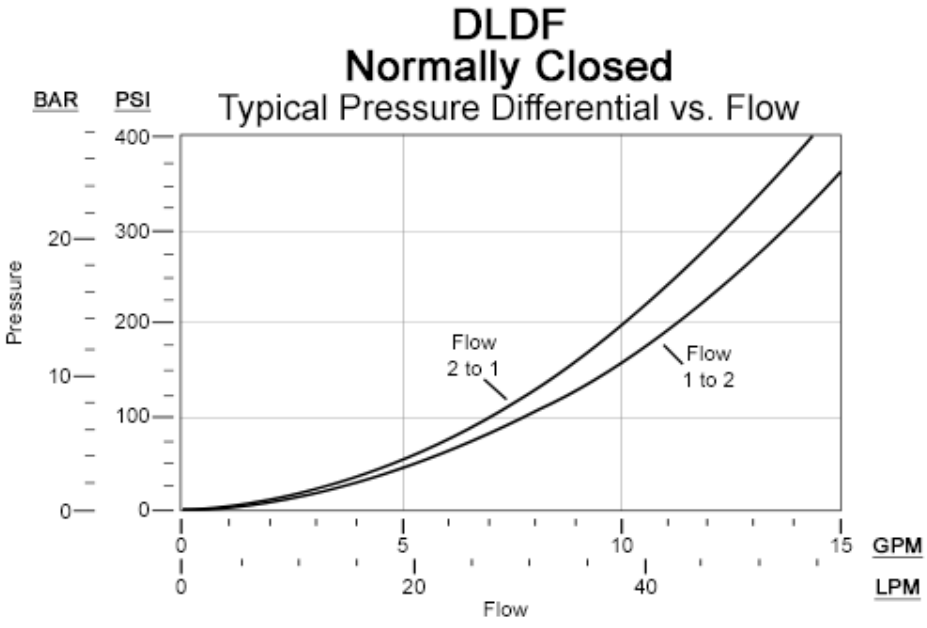
CONTROL (M)	SPOOL CONFIGURATION (H)	SEAL MATERIAL (N)	COIL *
M Manual Override	**H** Normally Open	**N** Buna-N	No coil
D Twist/Lock (Dual) Manual Override	**C** Normally Closed	**E** EPDM	* Additional coil options are available
L Twist/Lock (Detent) Manual Override		**V** Viton	
T Twist (Momentary) Manual Override			
X No Manual Override			

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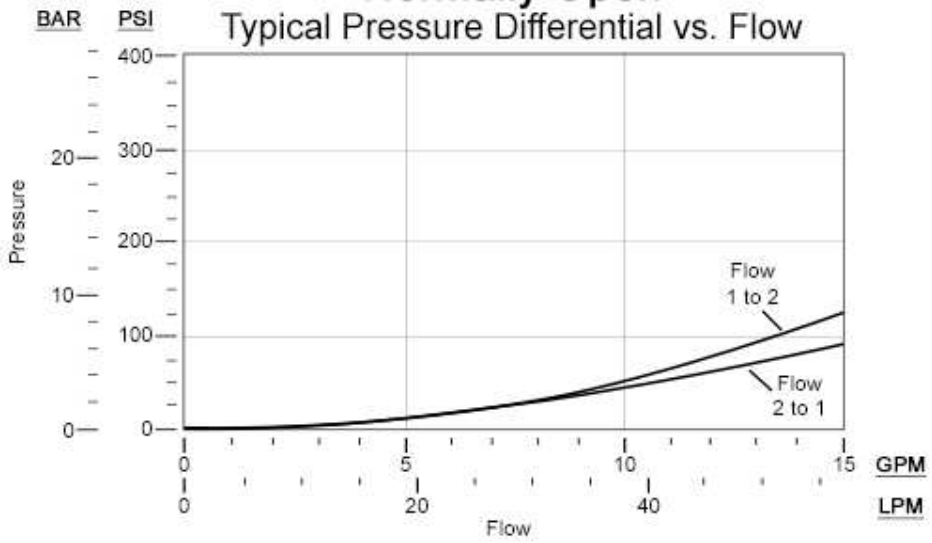
TECHNICAL FEATURES

- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- This valve is direct actuated and requires no minimum hydraulic pressure for operation.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All configurations of this valve include zinc-nickel plating as standard for 1000-hour salt fog protection.
- Coil connector options offer ratings up to IP69K. See individual coil product pages for details.
- This cartridge utilizes both 740 Series high-power and 747 Series hazardous location coils.
- This cartridge has an option for manual override. See the CONFIGURATION section.
- On models equipped with the D or L control, the detent mechanism in the manual override is meant for temporary actuation. The D, L and T manual control assemblies have a mechanical life expectancy of approximately 7,000 cycles.
- A FULL DATA SHEET is available for this model using the link at the top of the page.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes that will affect the function of the cartridge.
- A wide variety of coil termination and voltage options are available, with and without surge protection. See the CONFIGURATION section.
- The solenoid's unique magnetic design results in a high efficiency solenoid, yielding high spool actuating force per Watt expended, leading to reliable valve shifting.
- Coils can be mounted on the tube in either direction.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

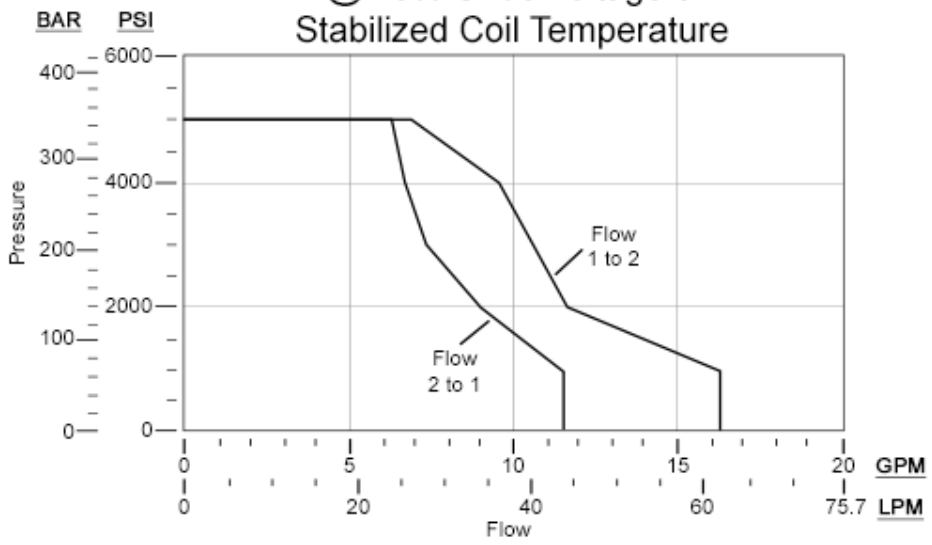
PERFORMANCE CURVES



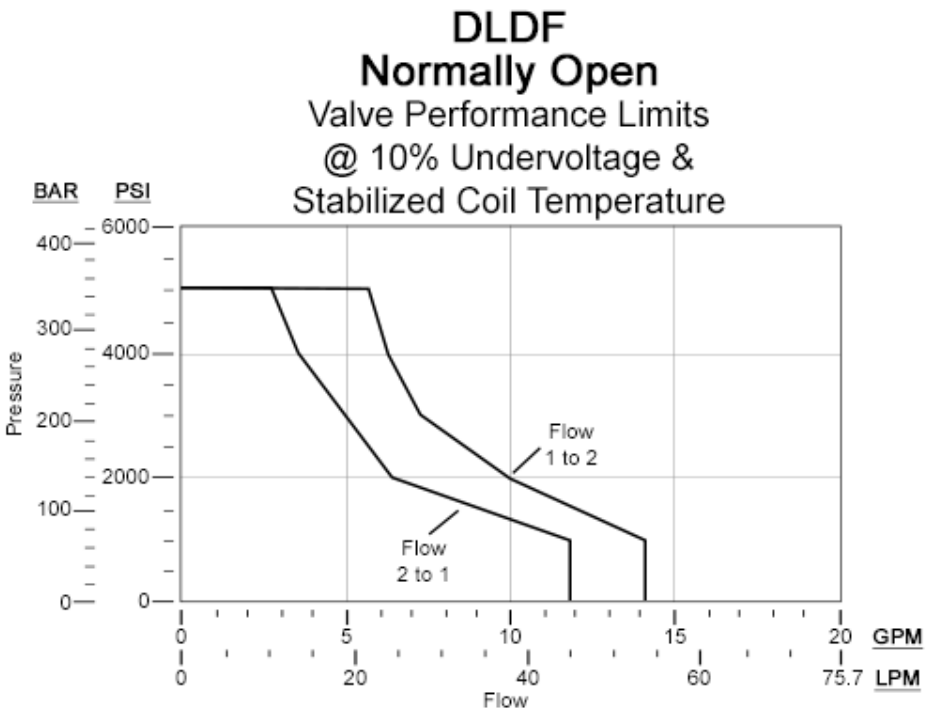
DLDF
Normally Open
Typical Pressure Differential vs. Flow



DLDF
Normally Closed
Valve Performance Limits
@ 10% Undervoltage &
Stabilized Coil Temperature



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RELATED MODELS

- DLDFS 2-way, soft shift, solenoid-operated directional spool valve (740 Series)

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