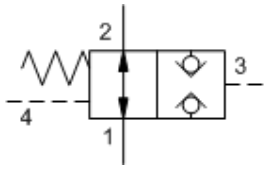
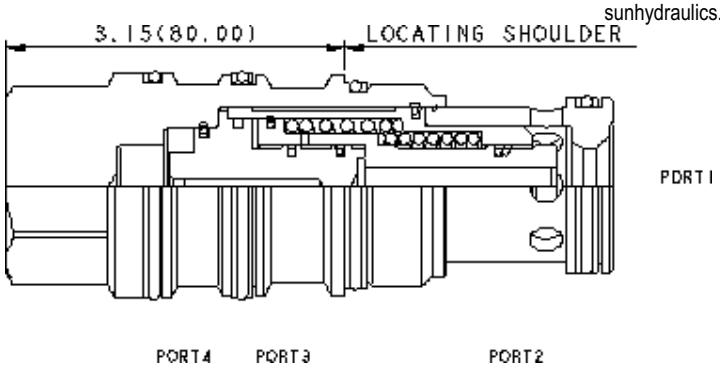
MODEL
DOJS

Normally open, balanced poppet, logic element - pilot-to-close
SERIES 4 / CAPACITY: 480 L/min. / CAVITY: T-24A

sunhydraulics.com/model/DOJS





CONFIGURATION

X	Control	Standard Pilot
H	Minimum Pilot Pressure	300 psi (20 bar)
N	Seal Material	Buna-N
(none)	Material/Coating	

This is a normally open, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	2,8 cc
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	EPDM: 990024014
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006
Model Weight	1.52 kg.

CONFIGURATION OPTIONS

Model Code Example: DOJSXHN

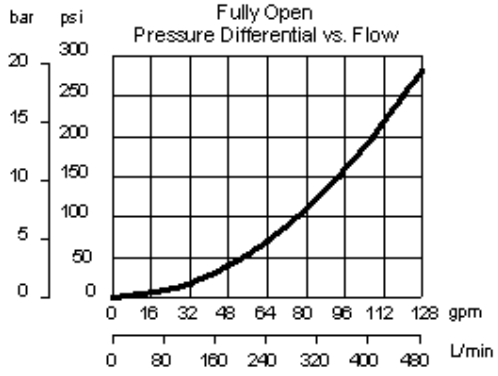
CONTROL (X)	MINIMUM PILOT PRESSURE (H)	SEAL MATERIAL (N)	MATERIAL/COATING
X Standard Pilot	**H** 300 psi (20 bar)	**N** Buna-N	Standard Material/Coating
		E EPDM	**/AP** Stainless Steel, Passivated
		V Viton	**/LH** Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

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PERFORMANCE CURVES



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