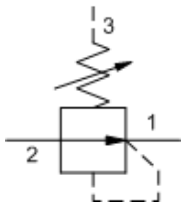
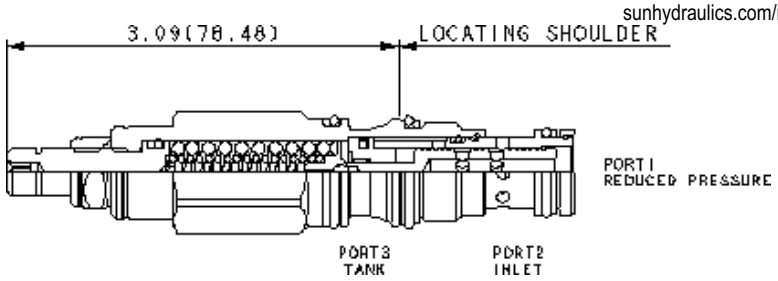
MODEL
PRDR

Direct-acting, pressure reducing valve
SERIES 1 / CAPACITY: 40 L/min. / CAVITY: T-11A

sunhydraulics.com/model/PRDR





CONFIGURATION

L	Control	Standard Screw Adjustment
W	Adjustment Range	750 - 4500 psi (50 - 315 bar), 1000 psi (70 bar) Standard Setting
N	Seal Material	Buna-N
(none)	Material/Coating	

Direct-acting, pressure reducing valves reduce a high primary pressure at the inlet (port 2) to a constant reduced pressure at port 1. These valves incorporate a damped construction for stable operation allowing the use of high reduced pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	40 L/min.
Maximum Operating Pressure	350 bar
Factory Pressure Settings Established at	0.25 gpm
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	EPDM: 990011014
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.20 kg.

NOTES

For Series 1 cartridges configured with an O control (panel mount handknob), a .75 in. (19 mm) diameter hole is required in the panel.

CONFIGURATION OPTIONS

Model Code Example: PRDRLWN

CONTROL (L)

- **L** Standard Screw Adjustment
- **C** Tamper Resistant - Factory Set
- **K** Handknob
- **O** Handknob with Panel Mount

ADJUSTMENT RANGE (W)

- **W** 750 - 4500 psi (50 - 315 bar), 1000 psi (70 bar) Standard Setting
- **A** 500 - 3000 psi (35 - 210 bar), 700 psi (50 bar) Standard Setting
- **B** 50 - 1500 psi (3,5 - 105 bar), 200 psi (14 bar) Standard Setting
- **D** 25 - 800 psi (1,7 - 55 bar), 200 psi (14 bar) Standard Setting
- **E** 25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting
- **S** 25 - 200 psi (1,7 - 14 bar), 100 psi (7 bar) Standard Setting

SEAL MATERIAL (N)

- **N** Buna-N
- **E** EPDM
- **V** Viton

MATERIAL/COATING

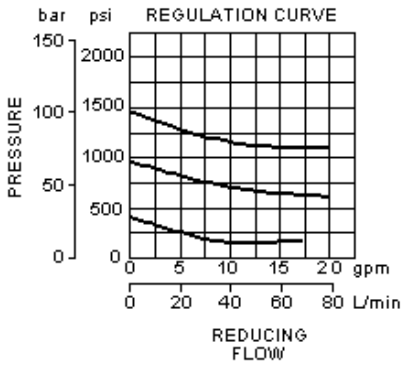
- Standard Material/Coating
- **/AP** Stainless Steel, Passivated
- **/LH** Mild Steel, Zinc-Nickel

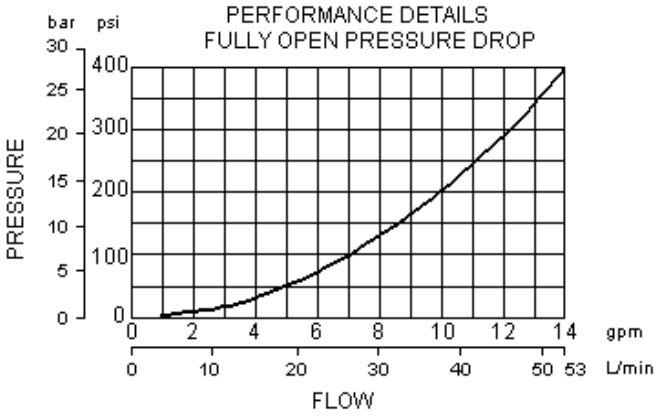
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TECHNICAL FEATURES

- Note: This valve has no relieving capability. It should not be used in a dead-headed application. If the reduced pressure side of the circuit has very low leakage the pressure may rise significantly. The pressure rise will vary from valve to valve.
- This type of valve, PR*R, is a good replacement for an LP*C as a normally open, restrictive compensating element if a higher pressure drop across an orifice is needed.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Full reverse flow from reduced pressure (port 1) to inlet (port 2) may cause the main spool to close. If reverse free flow is required in the circuit, consider adding a separate check valve to the circuit.
- All spring ranges are tested for correct operation with 5000 psi (350 bar) inlet pressure.
- Suitable for accumulator circuits since the absence of pilot control flow results in reduced secondary circuit leakage.
- Direct operated version offers superior dynamic response compared to equivalent pilot operated models.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- Leakage specified in Technical Data is out of port 3 with a supply pressure of 2000 psi (140 bar) and the valve set at mid range. This leakage is directly proportional to pressure differential and inversely proportional to viscosity expressed in centistokes.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





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