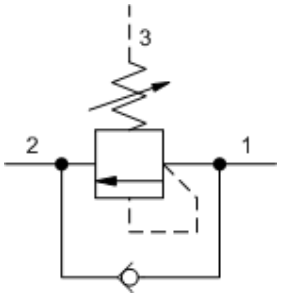
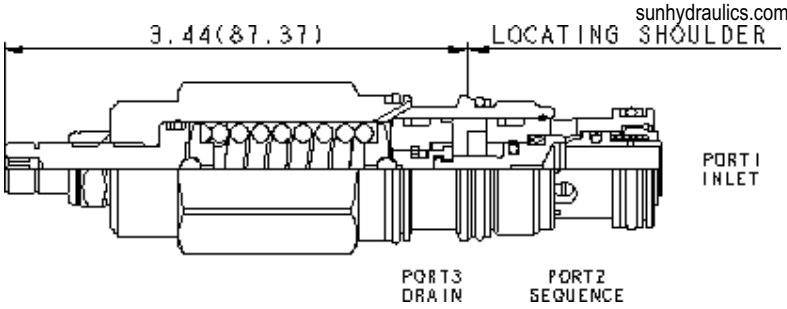
MODEL
SCEA

Direct-acting sequence valve with reverse flow check
SERIES 2 / CAPACITY: 120 L/min. / CAVITY: T-2A

sunhydraulics.com/model/SCEA





Direct-acting sequence valves with reverse-flow check will supply a secondary circuit with flow once the pressure at the inlet (port 1) has exceeded the valve setting. Additionally, these valves incorporate an integral check valve to provide reverse flow from port 2 (sequence) to port 1 (inlet). The pressure setting of a sequence valve controls the pressure at port 1 relative to the pressure at the drain (port 3).

CONFIGURATION

L	Control	Standard Screw Adjustment
B	Adjustment Range	300 - 1500 psi (20 - 105 bar), 1000 psi (70 bar) Standard Setting
N	Seal Material	Buna-N
(none)	Material/Coating	

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Factory Pressure Settings Established at	30 cc/min.
Maximum Valve Leakage at Reseat	0,7 cc/min.
Check Cracking Pressure	1,7 bar
Response Time - Typical	2 ms
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.36 kg.

CONFIGURATION OPTIONS

Model Code Example: SCEALBN

CONTROL (L)

- **L** Standard Screw Adjustment
- **C** Tamper Resistant - Factory Set

ADJUSTMENT RANGE (B)

- **B** 300 - 1500 psi (20 - 105 bar), 1000 psi (70 bar) Standard Setting
- **A** 500 - 3000 psi (35 - 210 bar), 1000 psi (70 bar) Standard Setting
- **W** 800 - 4500 psi (55 - 315 bar), 1000 psi (70 bar) Standard Setting
- **C** 2000 - 6000 psi (140 - 420 bar), 2000 psi (140 bar) Standard Setting
- **D** 200 - 800 psi (14 - 55 bar), 400 psi (28 bar) Standard Setting
- **E** 100 - 400 psi (7 - 28 bar), 200 psi (14 bar) Standard Setting

SEAL MATERIAL (N)

- **N** Buna-N
- **V** Viton

MATERIAL/COATING

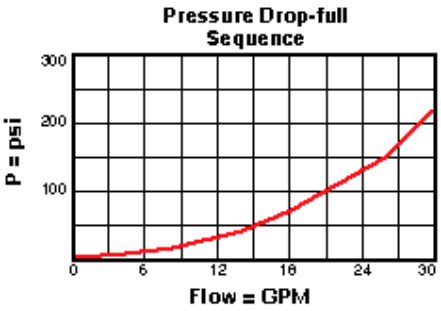
- Standard Material/Coating
- **/AP** Stainless Steel, Passivated
- **/LH** Mild Steel, Zinc-Nickel

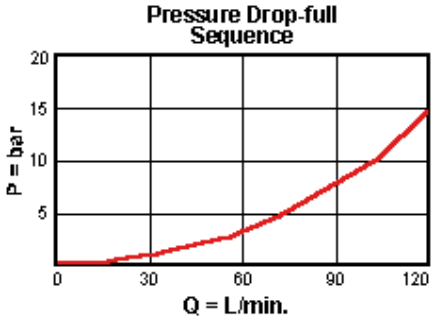
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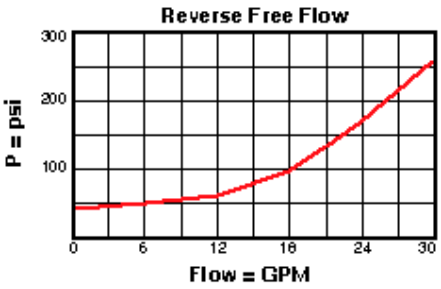
TECHNICAL FEATURES

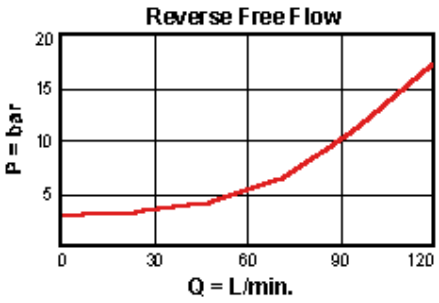
- All 3 port sequence cartridges are physically and functionally interchangeable (i.e. same flow path, same cavity for a given frame size).
- Although this is a zero pilot flow valve, port 3 (drain) must be connected to maintain a pressure reference in the control chamber. If port 3 is blocked, reciprocating seal weepage will cause the valve to malfunction.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- Suitable for use in load holding applications.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES









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